

1 18. The blade of claim 14, wherein the abrasive material is a material
2 selected from the group consisting essentially of diamond, cubic boron nitride (CBN),
3 aluminum oxide, silicon carbide, tungsten carbide grit, and boron carbide.

1 19. The blade of claim 14, wherein the abrasive material comprises diamond
2 particles having a size from about 60 mesh to about 600 mesh.

1 20. The blade of claim 15, wherein the plurality of spokes contained within a
2 first plane defined by the first face are offset from the plurality of spokes contained within a
3 second plane defined by the second face such that no one spoke of the first plane overlies a
4 spoke contained within the second plane.

1 21. The blade of claim 15, wherein three or more spokes are formed on each
2 of the first and second faces.

1 22. The blade of claim 14, further including a plurality of shaped cut-outs
2 formed in the cutting zone at the cutting edge thereof, the shaped cut-outs being formed
3 circumferentially around the blade body along the cutting edge thereof.

1 23. The blade of claim 15, wherein an inner edge of each spoke is spaced
2 from the central opening.

1 24. The blade of claim 15, wherein the spokes formed of each face are
2 spaced equally apart from one another.

1 25. The blade of claim 15, wherein a length of each spoke is at least twice as
2 great as a width of the cutting zone.

